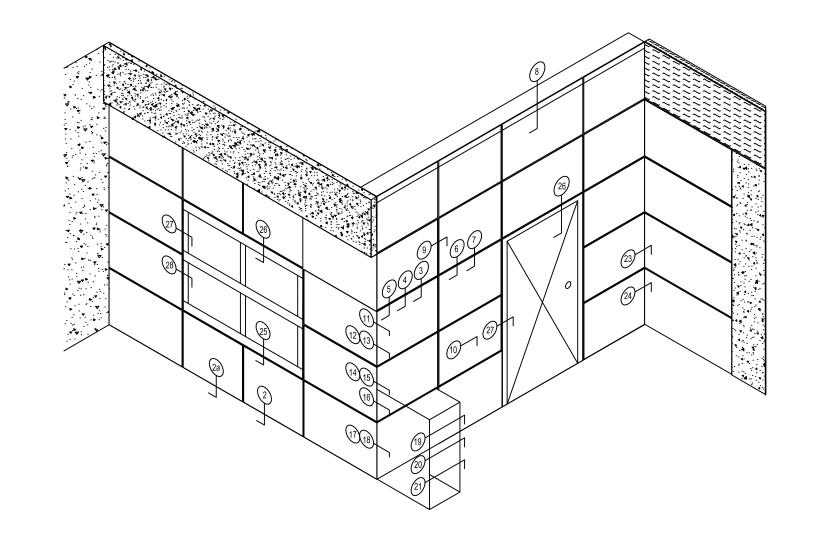
## ADHESIVE SECRET FIXED FLAT SYSTEM



#### ADHESIVE SECRET FIXED FLAT SYSTEM

1. COVER PAGE 2. BASE DETAIL @ GRADE 2a. BASE DETAIL 3. TYPICAL HORIZONTAL JOINT DETAIL 4. HORIZONTAL JOINT DETAIL BIRDS BEAK PROFILE (OPTIONAL) 5. TYPICAL HORIZONTAL JOINT W / PROFILE HFP 7-30 (OPTIONAL) 6. TYPICAL HORIZONTAL JOINT W / PROFILE HP 7-30 (OPTIONAL) 7. TYPICAL HORIZONTAL JOINT AND RAIL JOINT DETAIL 8. COPING DETAIL 9. TYPICAL VERTICAL JOINT DETAIL **10. INTERMEDIATE SUPPORT DETAIL** 11. OUTSIDE CORNER DETAIL (OPEN CORNER) 12. OUTSIDE CORNER DETAIL (CLOSED CORNER) 13. OUTSIDE CORNER DETAIL ( OPEN CORNER ) 14. OUTSIDE CORNER DETAIL W / EXTRUSION 15. OUTSIDE CORNER DETAIL W / EXTRUSION 16. OUTSIDE CORNER DETAIL W / EXTRUSION **17. SMALL L ELEMENT FIXING DETAIL** 18. LARGE L ELEMENT FIXING DETAIL 19. SMALL U ELEMENT FIXING DETAIL 20. MEDIUM U ELEMENT FIXING DETAIL 21. LARGE U ELEMENT FIXING DETAIL 22. L & U ELEMENT - SIZING CHART 23. INSIDE CORNER DETAIL 24. INSIDE CORNER DETAIL (OPTIONAL) 25. WINDOW SILL DETAIL 26. WINDOW HEAD DETAIL 27. WINDOW JAMB DETAIL 28. WINDOW JAMB DETAIL (OPTIONAL) 29. RAILS **30.GIRT SPACING LAYOUT** 

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	COVER
	GIRT ORIENTATION: VERTICAL	NOT TO SCA

### R PAGE

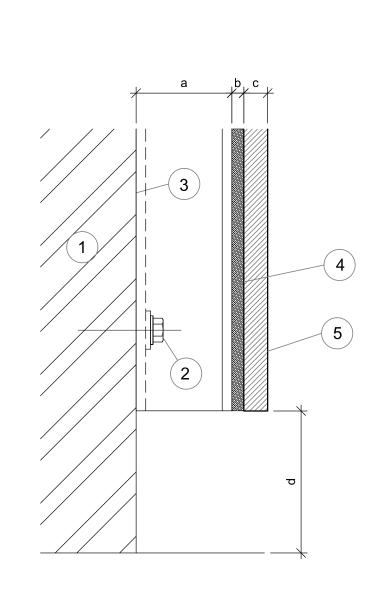


# ADHESIVE SECRET FIXED FLAT SYSTEM

Items	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Stee	3
Adhesive-refer to manufact	4
Steni pa	5

Dimensio		
1" Cav	а	
$\frac{1}{8}$ " Adhesive depth &	b	
$\mathcal{V}_4$ " Panel nominal th	с	
2" From g	d	
* Note! dimension may vary due to the shimming requirement for plumbing a		

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	BASE DETA
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	NOT TO SC



By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

&  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

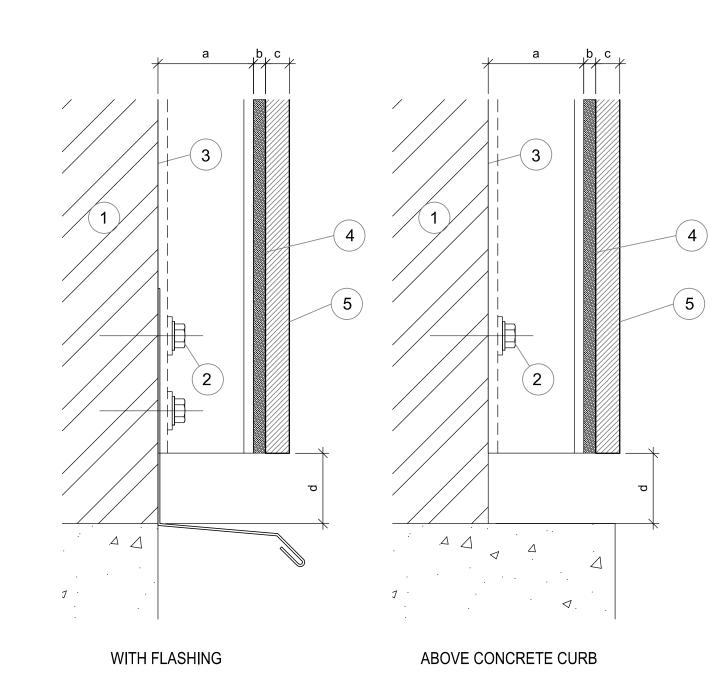
#### n grade

and alignment of rails

### AIL @ GRADE



## ADHESIVE SECRET FIXED FLAT SYSTEM



Items	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Stee	3
Adhesive-refer to manufa	4
Steni p	5

Dimensio     a   1" Cave     b   ½" Adhesive depth of     c   ½" Panel nominal the     d   ¾4" from flashin     * Note! dimension may vary due to the shimming requirement for plumbing -			
b 1/8" Adhesive depth a   c 1/4" Panel nominal th   d 3/4" from flashin	Dimensio		
c 1/4" Panel nominal th d 3/4" from flashin	1" Cav	а	
d <sup>3</sup> / <sub>4</sub> " from flashin	$\frac{1}{8}$ " Adhesive depth a	b	
	$\frac{1}{4}$ " Panel nominal th	С	
* Note! dimension may vary due to the shimming requirement for plumbing	<sup>3</sup> ∕₄" from flashin	d	

		1
SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	BASE
	GIRT ORIENTATION: VERTICAL	NOT TO SCA

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

&  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

ng or concrete

g and alignment of rails



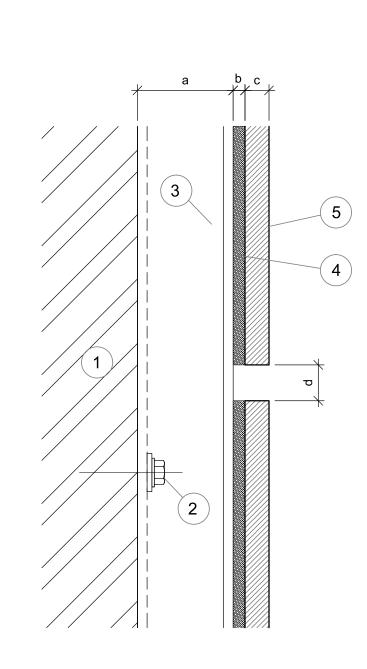


# ADHESIVE SECRET FIXED FLAT SYSTEM

Items		
Substrate (B	1	
Primary fixing will vary subject	2	
Aluminum or Stee	3	
Adhesive-refer to manufa	4	
Steni p	5	

Dimension		
1" Cav	а	
$1_8$ " Adhesive depth 8	b	
$1_4^{\prime\prime}$ Panel nominal th	с	
<sup>3</sup> ∕ <sub>8</sub> "Panel	d	
* Note! dimension may vary due to the shimming requirement for plumbing a		

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	TYPICAL HORIZON
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	NOT TO SC



By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

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**&**  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

Joint

and alignment of rails

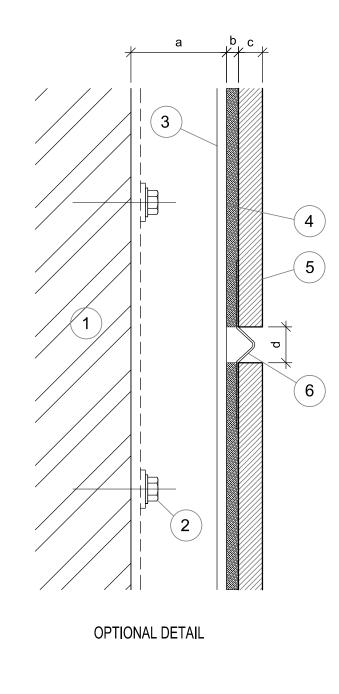
### ONTAL JOINT DETAIL



# ADHESIVE SECRET FIXED FLAT SYSTEM

Items     1   Substrate (     2   Primary fixing will vary subject
2 Primary fixing will vary subje
3 Aluminum or St
4 Adhesive-refer to manuf
5 Steni
6 Birds Beak Pro

<b>D</b> ' '		
Dimensio		
1" Cav	а	
$\mathcal{V}_8$ " Adhesive depth 8	b	
$\frac{1}{4}$ " Panel nominal th	С	
³∕ <sub>8</sub> " Pane	d	
* Note! dimension may vary due to the shimming requirement for plumbing		



SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	OPTIONAL HORIZONTAL JOIN
	GIRT ORIENTATION: VERTICAL	NOT TO SC

(By Others)

pject to substrate composition

Steel sub-framing

ufacturers instructions  $\frac{1}{8}$ "

i panel

rofile (Optional)

#### ns

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

el Joint

and alignment of rails

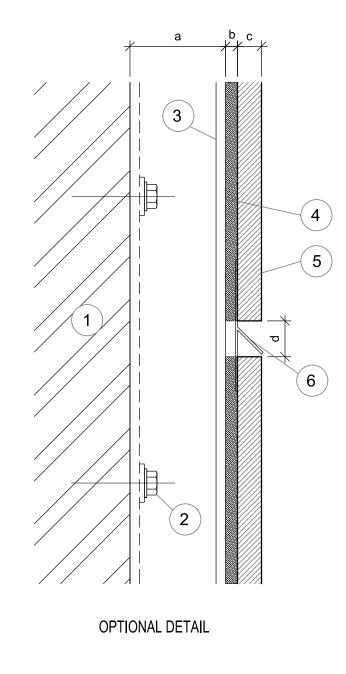
### INT BIRDS BEAK PROFILE DETAIL



## ADHESIVE SECRET FIXED FLAT SYSTEM

1
2
3
4
5
6

Dimensio	
1" Cav	а
$\mathcal{V}_8$ " Adhesive depth &	b
${}^{1}\!$	С
³∕ <sub>8</sub> " Panel	d
on may vary due to the shimming requirement for plumbing a	* Note! dimensi



SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	TYPICAL HORIZONTAL JO
	GIRT ORIENTATION: VERTICAL	NOT TO SC

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

-30 (Optional)

#### ons

avity

h &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

el Joint

and alignment of rails

### JOINT W / PROFILE HFP 7-30



## ADHESIVE SECRET FIXED FLAT SYSTEM

ltems	
Substrate (E	1
Primary fixing will vary subje	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5
Profile HP 7-3	6

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth 8	b
$1_4$ " Panel nominal th	С
3%" Pane	d
* Note! dimension may vary due to the shimming requirement for plumbing	

*	а	b c

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	TYPICAL HORIZONTAL J
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	NOT TO SC

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

30 (Optional)

#### ons

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**&**  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

el Joint

and alignment of rails

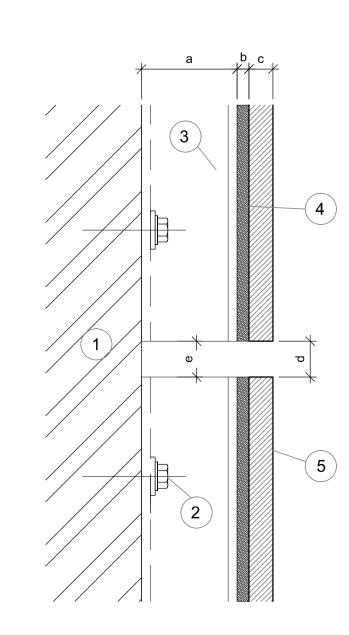
## JOINT W / PROFILE HP 7-30 6

# ADHESIVE SECRET FIXED FLAT SYSTEM

Items	
Substrate (B	1
Primary fixing will vary subjec	2
Aluminum or Stee	3
Adhesive-refer to manufac	4
Steni pa	5

Dimensio	
a 1 Cav	а
b $\frac{1}{8}$ " Adhesive depth 8	b
c ½" Panel nominal th	С
d <sup>3</sup> ⁄ <sub>8</sub> " Panel	d
e <sup>3</sup> ⁄8"Rail .	е
e! dimension may vary due to the shimming requirement for plumbing a	* Note! dimensi

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	TYPICAL HORIZONTAL JOI
	GIRT ORIENTATION: VERTICAL	NOT TO SC



By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

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vity

 $1 \& \frac{1}{8}$ " Foam tape

thickness (6 mm)

el Joint

Joint

and alignment of rails

DINT AND RAIL JOINT DETAIL (7)

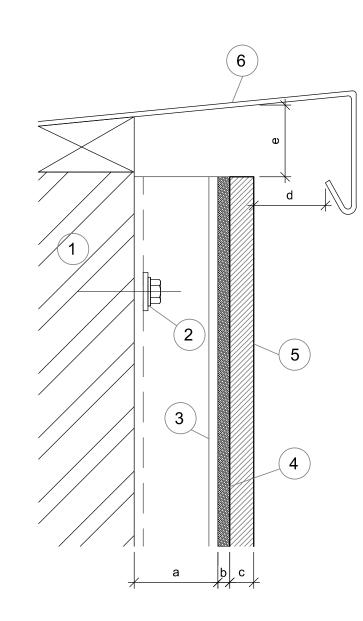


## ADHESIVE SECRET FIXED FLAT SYSTEM

1
2
3
4
5
6

	Dimensio
а	1" Cav
b	$\frac{1}{8}$ " Adhesive depth
С	${}^{1}\!$
d	$\frac{3}{4}$ " Panel to flas
е	<sup>3</sup> ∕₄" Dist
* Note! dimension	on may vary due to the shimming requirement for plumbing a

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	COPINC
	GIRT ORIENTATION: VERTICAL	NOT TO SC/



By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

requirement (By Others)

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h &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

shing distance

tance

and alignment of rails



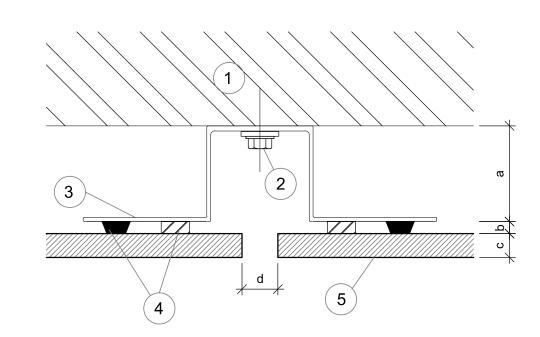


## ADHESIVE SECRET FIXED FLAT SYSTEM

ltems	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Stee	3
Adhesive-refer to manufact	4
Steni p	5

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
$rac{1}{4}$ "Panel nominal th	С
<sup>3</sup> ∕ <sub>8</sub> " Pane	d
* Note! dimension may vary due to the shimming requirement for plumbing a	

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	TYPICAL VERTIC
	GIRT ORIENTATION: VERTICAL	NOT TO SC



By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

ו &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

nel joint

and alignment of rails

### ICAL JOINT DETAIL



# ADHESIVE SECRET FIXED FLAT SYSTEM

Items	
Substrate (B	1
Primary fixing will vary subjec	2
Aluminum or Stee	3
Adhesive-refer to manufact	4
Steni pa	5

3
4 5

**STENI®** 

	Dimensio
а	1" Cav
b	$1_8$ " Adhesive depth $6$
С	$\frac{1}{4}$ " Panel nominal th
* Note! dimension	on may vary due to the shimming requirement for plumbing a

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	INTERMEDIATE
	GIRT ORIENTATION: VERTICAL	NOT TO SC

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

n & ½" Foam tape

thickness (6 mm)

and alignment of rails

### SUPPORT DETAIL



## ADHESIVE SECRET FIXED FLAT SYSTEM

cb ⊀⊀⊀	a¥
	(2) <sup>(0)</sup>
d	
	4 5

ltems	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
$\frac{1}{4}$ " Panel nominal t	с
³∕ <sub>8</sub> " Pane	d
* Note! dimension may vary due to the shimming requirement for plumbing	

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	OUTSIDE CORNER DE
	GIRT ORIENTATION: VERTICAL	NOT TO SCA

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

h &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

nel joint

and alignment of rails

ETAIL (OPEN CORNER)



## ADHESIVE SECRET FIXED FLAT SYSTEM

	Items
1	Substrate (E
2	Primary fixing will vary subjee
3	Aluminum or Ste
4	Adhesive-refer to manufa
5	Steni p
6	Prefinished L-angle f
7	Flat head sc

	Dimensio
а	1" Cav
b	$\frac{1}{8}$ " Adhesive depth
с	$\frac{1}{4}$ " Panel nominal the
d	<sup>3</sup> ∕ <sub>8</sub> " Pane
* Note! dimension may vary due to the shimming requirement for plumbing	

SUBSTRATE:VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	OUTSIDE CORNER DE
	GIRT ORIENTATION: VERTICAL	NOT TO SC

cb a ★★★	
	<del>\</del>
	$\overline{\mathbf{x}}$
4 <u>5</u>	1.
OPTIONAL DETAIL	

(By Others)

ect to substrate composition

eel sub-framing

facturers instructions  $\frac{1}{8}$ "

panel

for adhered corner

crew by others

### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

nel joint

and alignment of rails

ETAIL (CLOSED CORNER)



## ADHESIVE SECRET FIXED FLAT SYSTEM

Items	
Substrate (B	1
Primary fixing will vary subjec	2
Aluminum or Stee	3
Adhesive-refer to manufac	4
Steni pa	5

Dimensio		
1" Cav	а	
$\frac{1}{8}$ " Adhesive depth	b	
$rac{1}{4}$ " Panel nominal th	С	
on may vary due to the shimming requirement for plumbing a	* Note! dimension may vary due to the shimming requirement for plumbing	

b a b C b
MAX.6" unsupported

OPTIONAL DETAIL

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	OUTSIDE CORNER DE
	GIRT ORIENTATION: VERTICAL	NOT TO SC

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

and alignment of rails

## DETAIL ( OPEN CORNER )



## ADHESIVE SECRET FIXED FLAT SYSTEM

Items	
Substrate (E	1
Primary fixing will vary subje	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5
Corner profile	6
Flat head sc	7

Dimensio	
1" Ca	а
$\frac{1}{8}$ " Adhesive depth	b
$rac{1}{4}$ " Panel nominal t	С
on may vary due to the shimming requirement for plumbing	* Note! dimensi

a b c t t
3 16

OPTIONAL DETAIL

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	OUTSIDE CORNER D
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	NOT 1

(By Others)

ect to substrate composition

teel sub-framing

facturers instructions  $\frac{1}{8}$ "

panel

CP -15 -18 - 33

screw by others

#### ons

avity

h &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

and alignment of rails

### DETAIL W / EXTRUSION



# ADHESIVE SECRET FIXED FLAT SYSTEM

ltems	
Substrate (By	1
Primary fixing will vary subject	2
Aluminum or Steel	3
Adhesive-refer to manufact	4
Steni par	5
Corner profile	6
Flat head scre	7

Dimensio	
1" Ca	а
$\frac{1}{8}$ " Adhesive depth	b
$\frac{1}{4}$ " Panel nominal t	с
imension may vary due to the shimming requirement for plumbing	* Note! dimensi

а 2 5 1 4 3 Ø 6 A. C \* 3%

**OPTIONAL DETAIL** 

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	

Others)

t to substrate composition

el sub-framing

cturers instructions  $\frac{1}{8}$ "

anel

CP -15 - 13

ew by others

#### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

and alignment of rails

### DETAIL W / EXTRUSION



## ADHESIVE SECRET FIXED FLAT SYSTEM

Items	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5
Corner profile (	6
Flat head sc	7

	Dimensio
а	1" Cav
b	$\frac{1}{8}$ " Adhesive depth
с	${}^{1\!\!}_{4}$ " Panel nominal ti
* Note! dimension	on may vary due to the shimming requirement for plumbing a

3 <u>16</u> "

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	OUTSIDE CORNER DI
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

CP -15 - 25 - 40

crew by others

#### ons

avity

h &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

and alignment of rails

### DETAIL W / EXTRUSION



## ADHESIVE SECRET FIXED FLAT SYSTEM

1158" MAX. d	
+	

Items	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
${}^{1\!\!}_{4}$ " Panel nominal t	С
3∕8" Pane	d
on may vary due to the shimming requirement for plumbing	* Note! dimensi

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	SMALL L ELEMEN
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

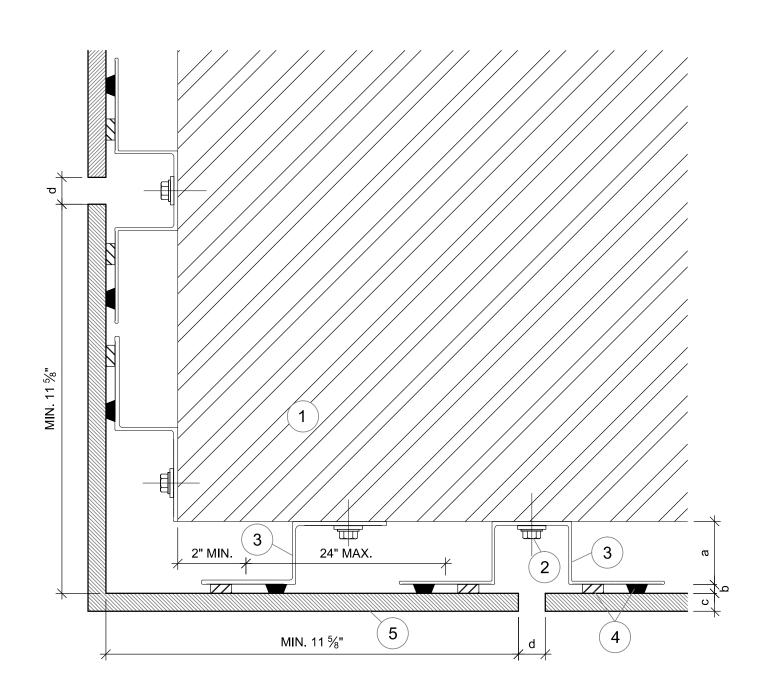
nel joint

and alignment of rails

### ENT FIXING DETAIL



# ADHESIVE SECRET FIXED FLAT SYSTEM



ltems	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
$\frac{1}{4}$ " Panel nominal th	с
<sup>3</sup> ∕ <sub>8</sub> " Pane	d
ion may vary due to the shimming requirement for plumbing a	* Note! dimension

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	LARGE L ELEMEN
	GIRT ORIENTATION: VERTICAL	NOT TO

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

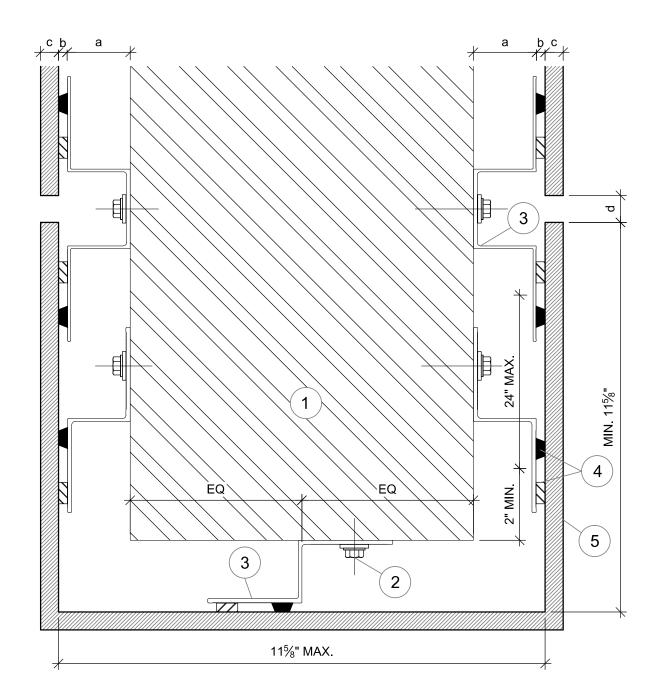
nel joint

and alignment of rails

### ENT FIXING DETAIL



## ADHESIVE SECRET FIXED FLAT SYSTEM



ltems	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
${}^{1}\!$	с
³∕ <sub>8</sub> " Pane	d
on may vary due to the shimming requirement for plumbing a	* Note! dimensi

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	SMALL U ELEMEN
	GIRT ORIENTATION: VERTICAL	NOT TO

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

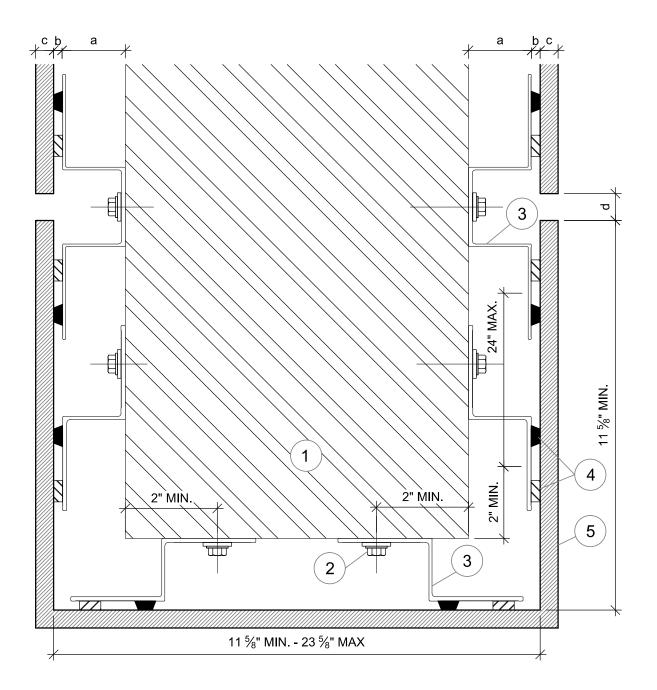
nel joint

and alignment of rails

## ENT FIXING DETAIL



# ADHESIVE SECRET FIXED FLAT SYSTEM



Items	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5

D'an an a' a	
Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
$\frac{1}{4}$ " Panel nominal th	С
³∕ <sub>8</sub> " Pane	d
* Note! dimension may vary due to the shimming requirement for plumbing	

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	MEDIUM U ELEME
	GIRT ORIENTATION: VERTICAL	NOT TO

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

ו &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

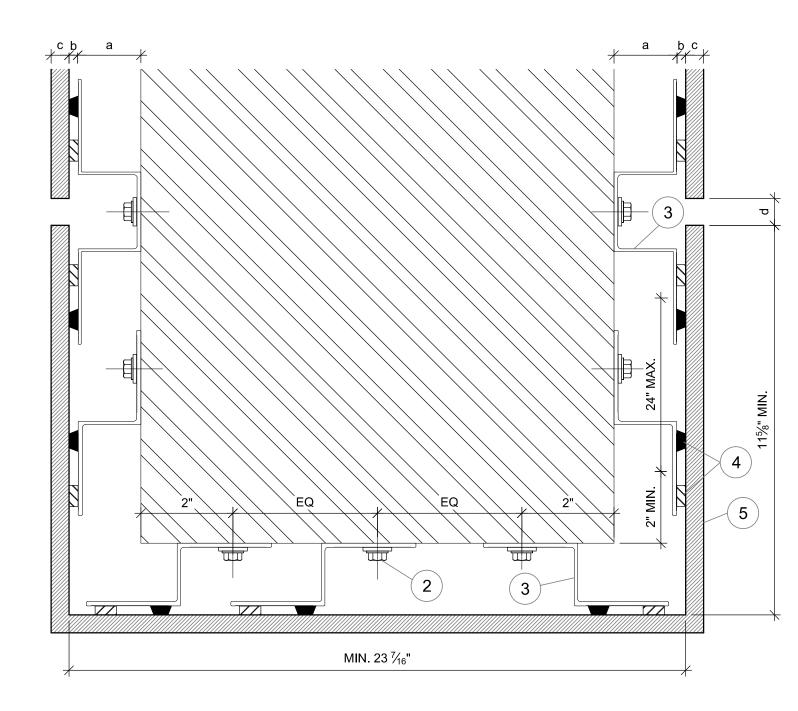
#### nel joint

and alignment of rails

### ENT FIXING DETAIL



## ADHESIVE SECRET FIXED FLAT SYSTEM



Items	
Substrate (E	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
$\frac{1}{4}$ " Panel nominal the	С
³∕ <sub>8</sub> " Pane	d
on may vary due to the shimming requirement for plumbing a	* Note! dimensi

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	LARGE U ELEMEI
	GIRT ORIENTATION: VERTICAL	NOT TC

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

nel joint

and alignment of rails

### ENT FIXING DETAIL



# ADHESIVE SECRET FIXED FLAT SYSTEM

#### L-ELEMENT

αAB(°)	A(inch)	B(inch)	A+B(inch)	Length(inch)
70 - 150	2 <sup>3</sup> ⁄ <sub>8</sub> " - 46 <sup>15</sup> ⁄ <sub>16</sub> "	2 <sup>3</sup> ⁄ <sub>8</sub> " - 46 <sup>15</sup> ⁄ <sub>16</sub> "	4¾" -27½ <sub>6</sub> "	3 <sup>15</sup> ⁄ <sub>16</sub> " - 1375⁄ <sub>8</sub> " *
			27 <sup>5</sup> ⁄8"- 31½"	3 <sup>15</sup> ⁄ <sub>16</sub> " - 118½"
			31 <sup>9</sup> ⁄ <sub>16</sub> " - 39 <sup>3</sup> ⁄ <sub>8</sub> "	3 <sup>15</sup> ⁄ <sub>16</sub> " - 94½"
			39 <sup>7</sup> ⁄ <sub>16</sub> " - 49 <sup>3</sup> ⁄ <sub>16</sub> "	3 <sup>15</sup> ⁄ <sub>16</sub> " - 78 <sup>3</sup> ⁄ <sub>4</sub> "
			49¼" - 63"	3 <sup>15</sup> ⁄16" - 591⁄16"

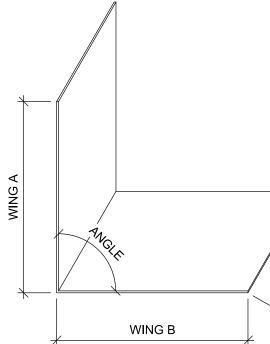
\* THE MAXIMUM LENGTH OF STENI VISION ELEMENTS IS 125  $\%_{16}$ " THE MAXIMUM LENGTH OF NON - 90° ELEMENTS IS 129 <sup>15</sup>/<sub>16</sub>"

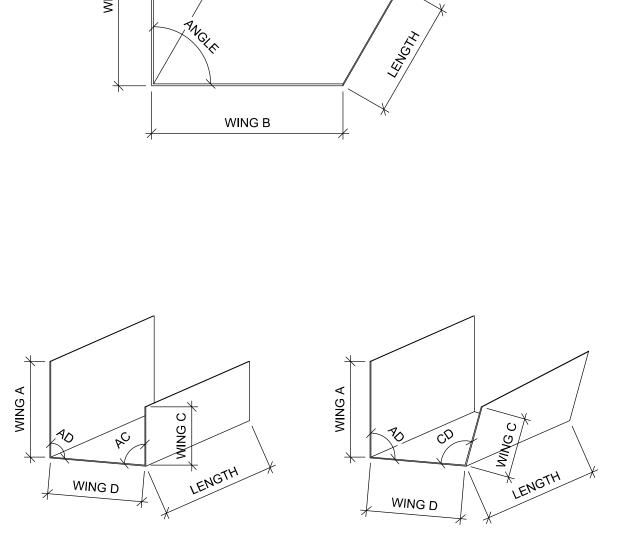
#### **U-ELEMENT**

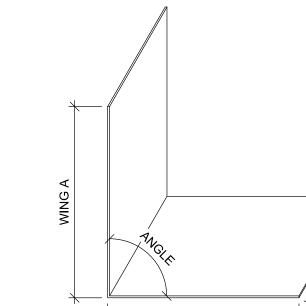
αAD(°)	αCD(°)	A(inch)	D(inch)	C(inch)	A+D+C(inch)	Length(inch)
90- 150	90 - 150	2 <sup>3</sup> ⁄8" - 23 <sup>5</sup> ⁄ <sub>16</sub> "	3 <sup>15</sup> ⁄ <sub>16</sub> " - 46 <sup>3</sup> ⁄ <sub>4</sub> "	2 <sup>3</sup> ⁄ <sub>8</sub> " - 23 <sup>5</sup> ⁄ <sub>16</sub> "	8 <sup>1</sup> 1⁄16" -27 <sup>9</sup> ⁄16"	3 <sup>15</sup> ⁄ <sub>16</sub> " - 137 <sup>5</sup> ⁄ <sub>8</sub> " *
					27 <sup>5</sup> / <sub>8</sub> "- 31 <sup>1</sup> / <sub>2</sub> "	3 <sup>15</sup> ⁄ <sub>16</sub> " - 118 <sup>1</sup> ⁄ <sub>8</sub> "
					31 <sup>9</sup> ⁄ <sub>16</sub> " - 39 <sup>3</sup> ⁄ <sub>8</sub> "	3 <sup>15</sup> ⁄ <sub>16</sub> " - 94½"
					39 <sup>7</sup> ⁄ <sub>16</sub> " - 49 <sup>3</sup> ⁄ <sub>16</sub> "	3 <sup>15</sup> ⁄ <sub>16</sub> " - 78¾"
					49¼" - 63"	3 <sup>15</sup> ⁄ <sub>16</sub> " - 591⁄ <sub>16</sub> "

\* THE MAXIMUM LENGTH OF STENI VISION ELEMENTS IS 125 %6"

	GIRT ORIENTATION: VERTICAL	NOT T
CLADDING:	DATE: 10-14-2021	L AND U ELEMEN
SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	







### ENT - SIZING CHART



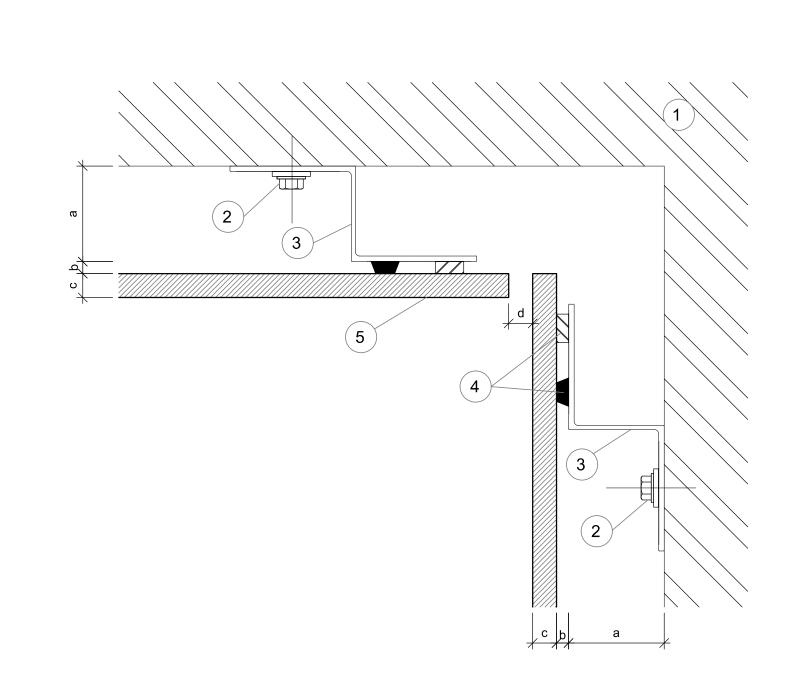
T TO SCALE

## ADHESIVE SECRET FIXED FLAT SYSTEM

ltems		
Substrate (By C	1	
Primary fixing will vary subject to	2	
Aluminum or Steel s	3	
Adhesive-refer to manufactur	4	
Steni pane	5	

Dimensio	
a 1" Ca	а
b <sup>1</sup> / <sub>8</sub> " Adhesive depth	b
c 1⁄4" Panel nominal t	С
d ¾" Pane	d
* Note! dimension may vary due to the shimming requirement for plumbing	

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING:	DATE: 10-14-2021	INSIDE COF
	GIRT ORIENTATION: VERTICAL	NOT T



Others)

to substrate composition

sub-framing

urers instructions  $\frac{1}{8}$ "

nel

### ns

avity

ו & ½" Foam tape

thickness (6 mm)

nel joint

g and alignment of rails





# ADHESIVE SECRET FIXED FLAT SYSTEM

# **STENI®**

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	4
OPTIONAL DETAIL	

Items	
Substrate (E	1
Primary fixing will vary subje	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5
Prefinished L-angle	6
Flat head sc	7

	Dimensio
а	1" Cav
b	$\frac{1}{8}$ " Adhesive depth
С	$\frac{1}{4}$ " Panel nominal th
d	⁵⁄8" Oper
* Note! dimension may vary due to the shimming requirement for plumbing	

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	NOT TC

(By Others)

ect to substrate composition

teel sub-framing

facturers instructions  $\frac{1}{8}$ "

panel

e for adhered corner

screw by others

#### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

en joint

and alignment of rails

### DETAIL (OPTIONAL)

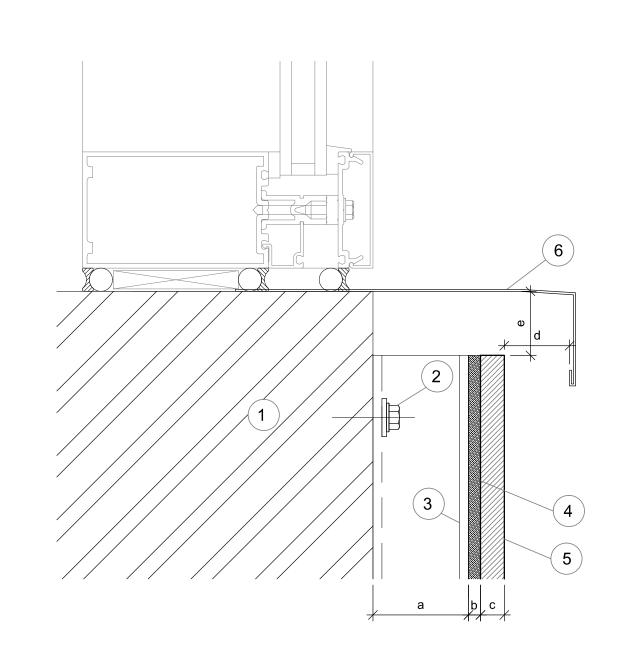


# ADHESIVE SECRET FIXED FLAT SYSTEM

1
2
3
4
5
6

	Dimensio
а	1" Cav
b	$\frac{1}{8}$ " Adhesive depth
С	${}^{\prime\prime}_{\!\!4}$ " Panel nominal th
d	$\frac{3}{4}$ " Panel to flas
е	<sup>3</sup> ⁄ <sub>4</sub> " Dist
* Note! dimension may vary due to the shimming requirement for plumbing	

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	WINDOWS
	GIRT ORIENTATION: VERTICAL	NOT TO



By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

requirement (By Others)

#### ons

avity

n &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

shing distance

tance







# ADHESIVE SECRET FIXED FLAT SYSTEM

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3	
	5
	4
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2	
	<b>(6</b> )
2	

Items	
Substrate (E	1
Primary fixing will vary subject	2
Aluminum or Ste	3
Adhesive-refer to manufa	4
Steni p	5
Window detail to project re	6

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
$rac{1}{4}$ " Panel nominal t	С
$\frac{3}{4}$ " Panel to flas	d
ension may vary due to the shimming requirement for plumbing	* Note! dimensi

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	WINDOW H
	GIRT ORIENTATION: VERTICAL	NOT TO

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

requirement (By Others)

#### ons

avity

h &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

#### shing distance





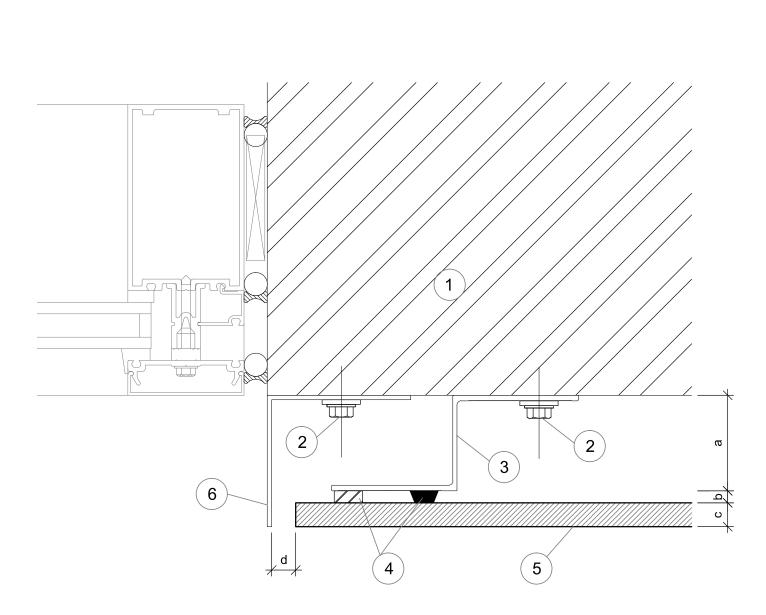


## ADHESIVE SECRET FIXED FLAT SYSTEM

	ltems
1	Substrate (B
2	Primary fixing will vary subjec
3	Aluminum or Stee
4	Adhesive-refer to manufact
5	Steni pa
6	Window detail to project re

Dimensio	
1" Cav	а
$\frac{1}{8}$ " Adhesive depth	b
$rac{1}{4}$ " Panel nominal ti	С
$\frac{3}{8}$ " Panel to flas	d
on may vary due to the shimming requirement for plumbing a	* Note! dimensi

SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	WINDOW J
	GIRT ORIENTATION: VERTICAL	NOT TO



By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

panel

requirement (By Others)

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avity

ו &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

shing distance







## ADHESIVE SECRET FIXED FLAT SYSTEM

ltems	
Substrate (B	1
Primary fixing will vary subject	2
Aluminum or Stee	3
Adhesive-refer to manufact	4
Steni p	5

	Dimensio
а	1" Cav
b	$\frac{1}{8}$ " Adhesive depth
с	${}^{1\!\!}_{4}$ " Panel nominal th
d	$\frac{3}{8}$ " Panel to Win
* Note! dimensi	on may vary due to the shimming requirement for plumbing a

Image: Constrained state stat		
SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	
CLADDING: STENI PANEL	DATE: 10-14-2021	

	GIRT ORIENTATION: VERTICAL	NOT TO
CLADDING: STENI PANEL	DATE: 10-14-2021	WINDOW J
SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	

By Others)

ect to substrate composition

eel sub-framing

acturers instructions  $\frac{1}{8}$ "

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h &  $\frac{1}{8}$ " Foam tape

thickness (6 mm)

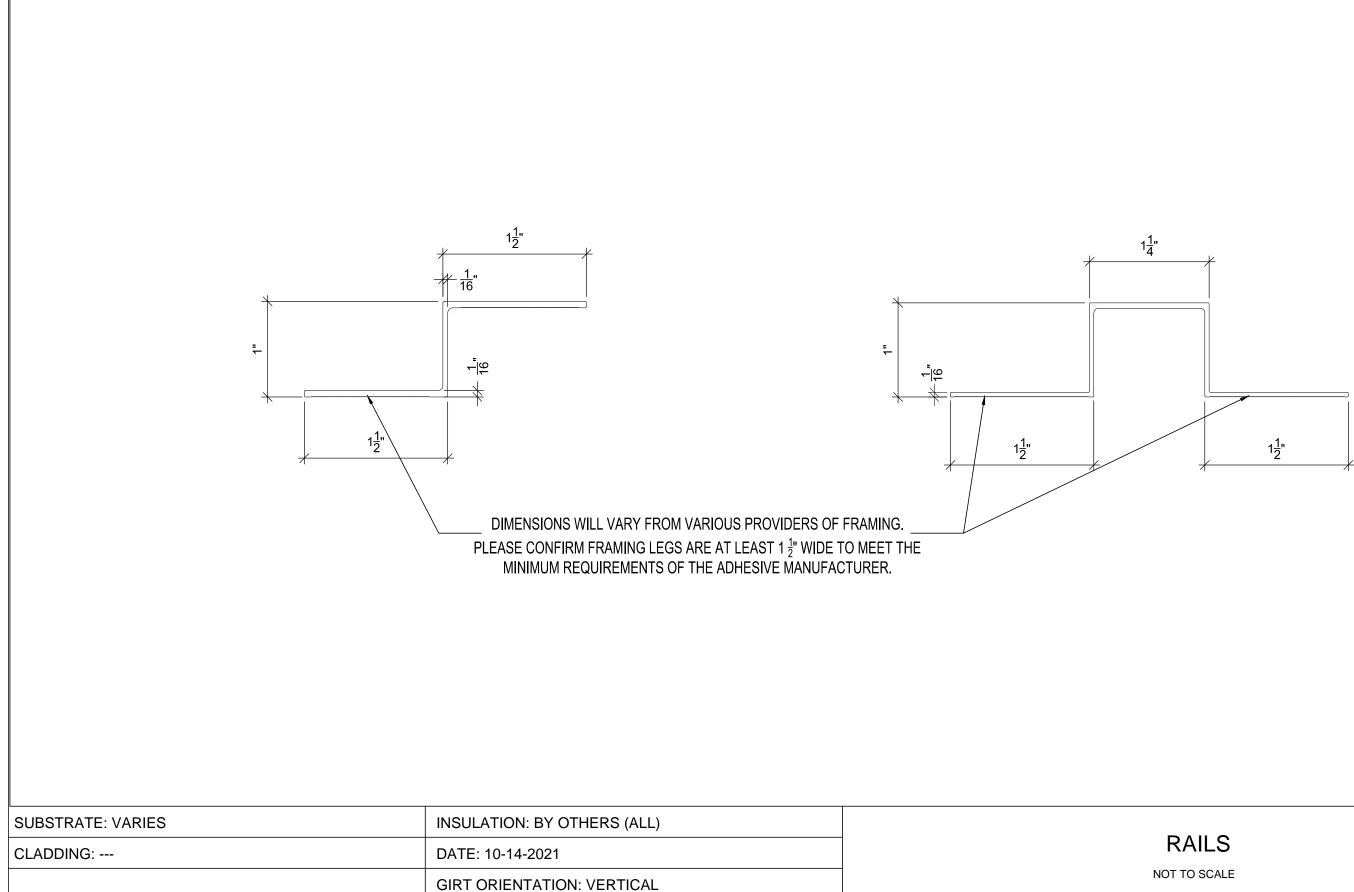
ndow distance







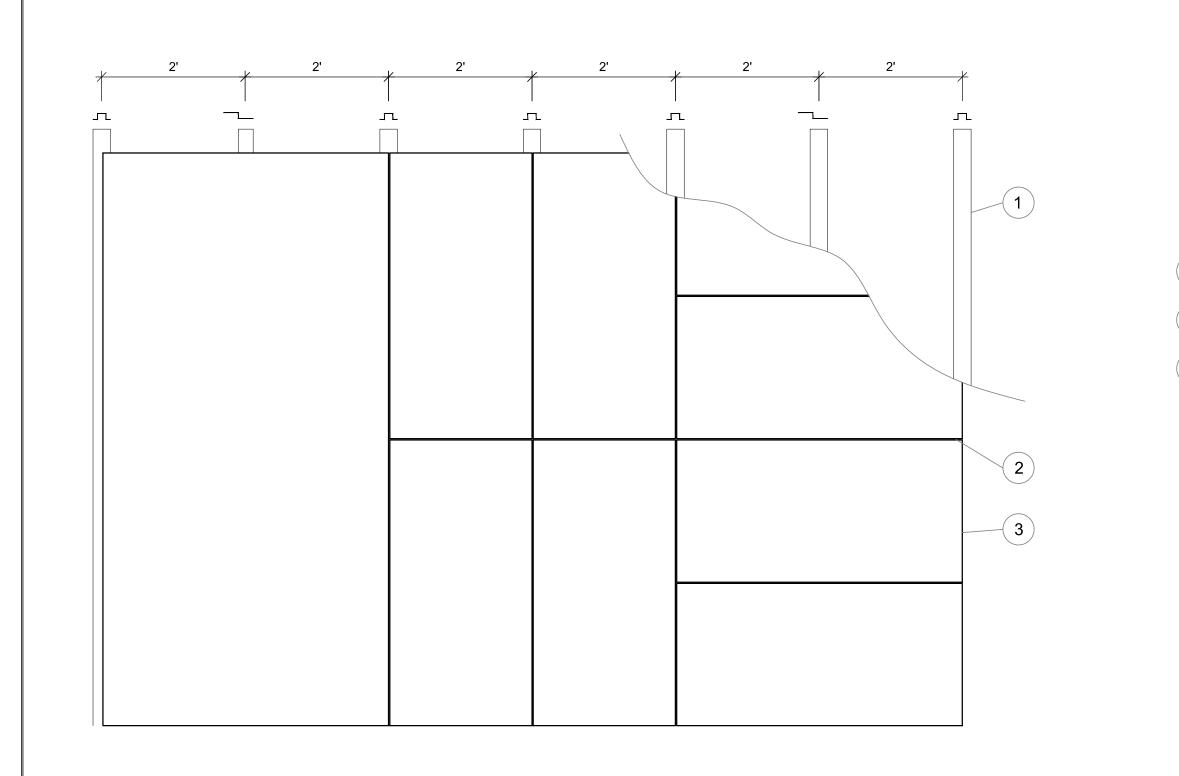








## ADHESIVE SECRET FIXED FLAT SYSTEM



SUBSTRATE: VARIES	INSULATION: BY OTHERS (ALL)	GIRT SPACI
CLADDING:	DATE: 10-14-2021	
	GIRT ORIENTATION: VERTICAL	

## Legend

- Aluminum or Steel sub-framing 1
  - $\frac{1}{4}$ " Panel joint
- Steni panel 3

2)

## CING LAYOUT



